

# ENGINEERING CHANGE NOTICE

<b>DART AEROSPACE LTD</b>		ECN #: <b>674</b>	
Date: <b>05.03.21</b>		Created By: <b>RF</b>	Checked By: <b>RF</b>
Project No: <b>D412-706/D044-733/D022-734</b>		Approved By: <b>RF</b>	Approved By: <b>N/A</b>
Project Name: <b>FUEL PURGE CANISTER</b>		(Management if reqd)	
Description of Change: <b>RELEASE DWG. D3302 REV. B2</b> <b>D3380 REV. A1</b>			

  

Notification/Acceptance	Affected	Initials	Authorization	
QA	✓		OK per <b>RF</b>	
Production	✓			
Planning	✓			
Marketing	N/A			

  

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue/Pink File		✓			
Update DSI File		✓			
Update D-Part Master Binder	✓		KJ	05.03.30	05.03.30 <b>RF</b>
Update Grey Project Binder	✓	✗	KX	05.03.30	05.03.30 <b>RF</b>
Update DEO Binder		✓			
Update Master Document List	✗	✓	RF		
Update Drawing Approval Record	✓		KJ	05.03.30	05.03.30
Update Change Record Form		✓			
Move Electronic File		✓			
Notify TCA of Change	✓		KJ/DS	05.04.21	
Notify FAA of Change		✓			
Update QSI 021		✓			
Update QSI 036		✓			
Scan Documents		✓			
Update MIS Database		✓			
Update Access Database		✓			
Verification ARC		✓			
Create/Update STC Approval List		✓			
Create/Update IPP's	✓		JLM	ASAP	JLM 05.03.21
Create/Update BOM's	✓		KJ	ASAP	05.03.30 <b>RF</b>
Create/Update PPP's		✓			
Update Paperwork Kits in Production	✓		LL/RF	ASAP	LL 05.03.21 <b>RF</b> 05.03.22
Update Paperwork Kits in Stock		✓			
Rework/Scrap Current Production	✓		LL	ASAP	LL 05.03.21
Rework/Scrap Kits in Stock?		✓			
Create/Update Laminated Dwgs		✓			
Create/Update Controlled Dwgs	✓		KJ	ASAP	05.03.30 <b>RF</b>
Create/Update FAI sheets	✓		JLM	ASAP	JLM 05.03.21
Create/Update CNC Programs	✓		JLM	ASAP	JLM 05.03.21
Create/Update Tooling		✓			
Create/Update DXF File		✓			
MPP required?		✓			
Notify Previous Customers	✓		JL	05.03.21	SIGN PER J.L SEE ATTACH SHEET
Notify Eurocopter France		✓			

  

**Notes:**  
 - UPDATE CNC PROG. FOR D3302 REV. B2  
 - SCRAP ANY D3302-1/-3-5 WITH HOLES IN STOCK OR PRODUCTION.  
 - UPDATE IPP/BOM FOR D3302-3, ALSO UPDATE FAI SHEET  
 - UPDATE DOCUMENT RECORD  
 - UPDATE D044-733-041/D022-734-041 PAPERWORK IN PROGRESS **RF** 05.03.22

**Roberto Fuentes**

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**From:** "Jason Loader" <jloader@eaglecopters.com>  
**To:** "Roberto Fuentes" <robertof@dartaero.com>  
**Cc:** "Dale Trepanier" <dalet@dartaero.com>; "Bill Beckett" <Billb@dartaero.com>  
**Sent:** Monday, March 21, 2005 1:39 PM  
**Subject:** RE: contact customer about D3302-1/-3 Doubler

They won't have a chance to install the kit for about another week. As soon as they have a chance, Dave is going to check the fit of the doublers and let us know.

Jason

-----Original Message-----

**From:** Roberto Fuentes [mailto:robertof@dartaero.com]  
**Sent:** Monday, March 21, 2005 10:01 AM  
**To:** Jason Loader  
**Cc:** Dale Trepanier; Bill Beckett  
**Subject:** contact customer about D3302-1/-3 Doubler

Hi Jason,

Please let me know if you had check with Evergreen Helicopters Alaska (phone 1 907 276 2454), regarding D205-706-013 Fuel Purge Canister Kit about D3302-1/-3 Doublers with holes. Do need to send a replacement parts? I open NCR 866 regarding this problem.

Thanks,  
Roberto

3/22/2005

**Roberto Fuentes**

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**From:** "Jason Loader" <jloader@eaglecopters.com>  
**To:** "Roberto Fuentes" <robertof@dartaero.com>  
**Cc:** "Bill Beckett (E-mail)" <billb@dartaero.com>  
**Sent:** Monday, March 21, 2005 10:11 AM  
**Subject:** RE: fuel purge canister doublers

Hello Roberto,

For an extra margin of clearance we should drop the width of the D3202-3 to 7.75", the D3202-1 can stay at 6.6".

Jason

-----Original Message-----

From: Roberto Fuentes [mailto:robertof@dartaero.com]  
Sent: Friday, March 18, 2005 11:06 AM  
To: Jason Loader  
Subject: Re: fuel purge canister doublers

I thing you mean dwg D3302 for D3302-1 is 6.60"; D3203-3 is 7.84"; just in case you need D3302-5 is 7.50" for the fuel purge.

Regards,  
Roberto

----- Original Message -----

From: "Jason Loader" <jloader@eaglecopters.com>  
To: "Roberto (E-mail)" <robertof@dartaero.com>  
Sent: Friday, March 18, 2005 10:58 AM  
Subject: fuel purge canister doublers

> Good Morning Roberto,

>

> What is the width, after bending, called up in the drawing for the D3202-1  
> and D3202-3 doubler for the D412-706 fuel purge canister kit?

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> Thanks,

> Jason

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